MATERIAL SAFETY DATA SHEET

This MATERIAL SAFETY DATA SHEET complies with the Canadian Controlled Product Regulations and the United States Occupational Safety and Health Administration (OSHA) hazard communication standard.

1. Product and Supplier Identification

<table>
<thead>
<tr>
<th>Product:</th>
<th>Methanol (CO₂OH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Synonyms:</td>
<td>Methyl Alcohol, Methyl Hydrate, Wood Spirit, Methyl Hydroxide</td>
</tr>
</tbody>
</table>

Company Identification: OCI Beaumont, LLC
5740 N. Twin City Hwy
Nederland, Texas 77627

Non-Emergency Telephone: (409) 723-1947
Emergency Telephone: 1-800-424-9300
CHEMTREC (Canada & US) 1-800-424-1000

Note: CHEMTREC number to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure, or accident involving chemicals.

2. Composition

<table>
<thead>
<tr>
<th>Component</th>
<th>% (w/w)</th>
<th>Exposure Limits</th>
<th>LD₅₀</th>
<th>LC₅₀</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>99-100</td>
<td>ACGIH TLV-TWAL 200 ppm, skin notation</td>
<td>5628 mg/kg (oral/rat)</td>
<td>64000 ppm (inhalation/rat)</td>
</tr>
<tr>
<td>(CAS 67-56-1)</td>
<td></td>
<td>OSHA PEL: 200 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>TVL Basis: critical effects; neuropathy, vision, central nervous system</td>
<td>20 ml/kg (dermal/rabbit)</td>
<td></td>
</tr>
</tbody>
</table>

*Exposure limits may vary from time to time and from one jurisdiction to another. Check with local regulatory agency for the exposure limits in your area.
3. Hazards Identification

Routes of entry:

Skin Contact: Moderate Eye Contact: Moderate Injection: Major Inhalation: Major

Effects of Short-Term (Acute) Exposure:

Inhalation: Inhalation of high airborne concentrations can also irritate mucous membranes, cause headaches, sleepiness, nausea, confusion, loss of consciousness, digestive and visual disturbances and even death. NOTE: Odor threshold of methanol is several times higher than the TLV-TWA. Depending on severity of poisoning and the promptness of treatment, survivors may recover completely or may have permanent blindness, vision disturbances and/or nervous system effects. Concentrations in air exceeding 100 ppm may cause irritation of the mucous membranes.

Skin Contact: Methanol is moderately irritating to the skin. Methanol can be absorbed through the skin and harmful effects have been reported by this route of entry. Effects are similar to those described in “inhalation.”

Eye Contact: Methanol is a mild to moderate eye irritant. High Vapor concentration or liquid contact with eyes causes irritation, tearing, and burning.

Ingestion: Swallowing even small amounts of methanol could potentially cause blindness or death. Effects of sub lethal doses may be nausea, headache, abdominal pain, vomiting, and visual disturbances ranging from blurred vision to light sensitivity.

Effects of Long-Term (Chronic) Exposure: Repeated exposure by inhalation or absorption may cause systemic poisoning, brain disorders, impaired vision, and blindness. Inhalation may worsen conditions such as emphysema or bronchitis. Repeated skin contact may cause dermal irritation, dryness, and cracking.

Medical Conditions Aggravated By Exposure: Emphysema or bronchitis.

4. First Aid Measures

Note: Emergency assistance may also be available from the local poison control center.

Eye Contact: Remove contact lenses if worn. In case of contact, immediately flush eyes with plenty of clean running water for at least 15 minutes, lifting the upper and lower eyelids occasionally. Obtain medical attention.

Skin Contact: In case of contact, remove contaminated clothing. In a shower, wash affected areas with soap and water for at least 15 minutes. Seek medical attention if irritation occurs or persists. Wash clothing before reuse.

Inhalation: Remove to fresh air, restore or assist breathing if necessary. Obtain medical attention.

Ingestion: Swallowing methanol is potentially life threatening. Onset of systems may be delayed for 18 to
24 hours after ingestion. If conscious and medical aid is not immediately available, do not induce vomiting. In actual or suspected cases of ingestion, transport to medical facility immediately.

NOTE TO PHYSICIAN: Acute exposure to methanol, either through ingestion or breathing high airborne concentration can result in symptoms appearing between 40 minutes and 72 hours after exposure. Symptoms and signs are usually limited to CNS, eyes, and gastrointestinal tract. Because of the initial CNS’s effects of headache, vertigo, lethargy, and confusion, there may be an impression of ethanol intoxication. Blurred vision, decreased acuity, and photophobia are common complaints. Treatment with ipecac or lavage is indicated in any patient presenting within bicarbonate levels are a more accurate measure of severity than serum methanol levels. Treatment protocols are available from most major hospitals and early collaboration with appropriate hospitals.

5. Fire Fighting Measures

Flash point: 11°C (TCC)
Lower Explosive Limit: 6% (NFPA, 1978)
Upper Explosion Limit: 36% (NFPA, 1978), 36.5% (Ullmann, 1975)
Sensitivity to Impact: Low
Sensitivity to Static Discharge: Low
Hazardous Combustion Products: Toxic gases and vapors; oxides and formaldehyde.
Extinguishing Media:
  Small fires: Dry chemical, CO₂, water spray
  Large fires: Water spray, AFFF(R), Aqueous Film Foam (alcohol resistant) type with either a 3% or 6% foam proportioning system.

Fire Fighting Instructions: Methanol burns with a clear flame that is almost invisible in daylight. Stay upwind! Isolate and restrict area access. Concentrations of greater than 25% methanol in water can be ignited. Use fine water spray or fog to control fire spread and cool adjacent structures or containers. Contain fire control water later disposal. Fire fighters must wear full face, positive pressure, self-contained breathing apparatus or airline and appropriate protective clothing. Protective firefighting structural clothing is not effective protection from methanol. Do not walk through spilled product.

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) HAZARD INDEX:

HEALTH: 1
FLAMMABILITY: 3
REACTIVITY: 0
6. Accidental Release Measures

Overview: Flammable liquid which can burn without a visible name. Release can cause immediate risk of fire and explosion. Eliminate all ignition sources, stop leak and use absorbent materials. If necessary, contain spill by diking. Fluorocarbon alcohol resistant foams may be applied to spill to diminish vapor and fire hazard. Maximize methanol recovery for recycling or re-use. Restrict access to area until completion of cleanup. Ensure cleanup is conducted by trained personnel only. Wear adequate personal protection and remove all sources of ignition. Notify all governmental agencies as required by law.

Personal Protection: Full face, positive pressure, self-contained breathing apparatus or airline, and protective clothing must be worn. Protective firefighting structural clothing is not effective protection from methanol.

Environmental Precautions: Biodegrades easily in water. Methanol in fresh or salt water may have serious effects on aquatic life. A study on methanol’s toxic effects on sewage sludge bacteria reported little effect on digestion at 0.1% while 0.5% methanol retarded digestion. Methanol will be broken down to carbon dioxide and water.

Remedial Measures: Flammable liquid. Release can cause an immediate fire/explosion hazard. Eliminate all sources of ignition, stop leak, and use absorbent materials. Collect liquid with explosion proof pumps. Do not walk through spill product as it may be on fire and not visible.

Large Spills: If necessary, contain spill by diking. Fluorocarbon alcohol resistant foams may be applied to spill to diminish vapor and fire hazard. Maximize methanol recovery for recycling or reuse. Collect liquid with explosion proof pumps.

Small Spills: Soak up spill with non-combustible absorbent material. Recover methanol and dilute with water to reduce fire hazard. Prevent spilled methanol from entering sewers, confined spaces, drains, or waterways. Restrict access to unprotected personnel. Full. Put material in suitable, covered, labeled containers. Flush area with water.

7. Handling and Storage

Handling Procedures: No smoking or open flame in storage, use, or handling areas. Use explosion proof electrical equipment. Ensure proper electrical grounding procedures are in place.

Storage: Store in totally enclosed equipment designed to avoid ignition and human contact. Tanks must be grounded, vented, and should have vapor emission controls. Tanks must be diked. Avoid storage with incompatible materials. Anhydrous methanol is non-corrosive to most metals at ambient temperatures except for lead, nickel, monel, cast iron, and high silicone iron. Coatings of copper (or copper alloys), zinc, (including galvanized steel), or aluminum are unsuitable for storage. These materials may be attacked slowly by the methanol. Storage tanks of welded construction are normally satisfactory. They
should be designed and built in conformance with good engineering practice for the material being stored. While plastics can be used for short term storage, they are generally not recommended for long-term storage due to deterioration effects and the subsequent risk of contamination.

Corrosion rates for several construction materials:

<table>
<thead>
<tr>
<th>Corrosion Rate</th>
<th>Material(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;0.508 mm/year</td>
<td>Cast iron, monel, lead, nickel</td>
</tr>
<tr>
<td>&lt;0.51 mm/year</td>
<td>High silicone iron</td>
</tr>
<tr>
<td>Some attack</td>
<td>Polyethylene</td>
</tr>
<tr>
<td>Satisfactory</td>
<td>Neoprene, phenolic resins, natural rubber, butyl rubber</td>
</tr>
<tr>
<td>Resistant</td>
<td>Polyvinyl chloride, unplasticized</td>
</tr>
</tbody>
</table>

8. Exposure Controls, Personal Protection

**Engineering Controls:** In confined areas, local and general ventilation should be provided to maintain airborne concentrations below permissible exposure limits. Ventilation systems must be designed according to approved engineering standards.

**Respiratory Protection:** NIOSH approved supplied air respirator when airborne concentrations exceed exposure limits.

**Skin Protection:** Butyl and nitrile rubbers are recommended for gloves. Check with manufacturer. Wear chemical resistant pants and jackets, preferably of butyl or nitrile rubber. Check with manufacturer.

**Eye and Face Protection:** Face shield and chemical splash goggles when transferring is taking place.

**Footwear:** Chemical resistant and as specified by workplace.

**Other:** Eyewash and showers should be near work areas. NOTE: PPE must not be considered a long-term solution to exposure control. PPE usage must be accompanied by employer programs to properly select, maintain, clean, fit and use. Consult a competent industrial hygiene resource to determine hazard potential and/or the PPE manufacturer to ensure adequate protection.
9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid, clear, colorless</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Detection 4.2-5960 ppm (geometric mean) 160 ppm recognition: 53-840 ppm</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>64.7°C @ 101.3 kPa</td>
</tr>
<tr>
<td>pH</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Critical Temperature</td>
<td>293.4°C</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>12.8 kPa @ 20°C</td>
</tr>
<tr>
<td>Relative Density</td>
<td>0.791</td>
</tr>
<tr>
<td>Solubility in Other Liquids</td>
<td>Soluble in all proportions in other alcohols, esters, ketones, and most other organic solvents</td>
</tr>
<tr>
<td>Partition Coefficient Log</td>
<td>(oct) = -0.82</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>4.1 (n-butyl acetate = 1)</td>
</tr>
<tr>
<td>Solubility</td>
<td>Completely soluble</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>1.105 @ 15°C</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>-97.8°C</td>
</tr>
</tbody>
</table>

10. Stability and Reactivity

Chemical Stability: Yes
Incompatibility: Yes. Avoid contact with strong oxidizers, strong mineral or organic acids, and strong bases. Contact with these materials may cause a violent or explosive reaction. May be corrosive to lead, aluminum, magnesium, and platinum.

Conditions of Reactivity: Presence of incompatible materials and ignition sources.
Hazardous Decomposition Products: Formaldehyde, carbon dioxide, and carbon monoxide.
Hazardous Polymerization: Will not occur.

11. Toxicological Information

LD₅₀: 5628 mg/kg (oral/rat), 20 ml/kg (dermal/rabbit)
LC₅₀: 64000 ppm (rat)
Acute Exposure: See Section 3
Chronic Exposure: See Section 3
Exposure Limits: See Section 2
Irritancy: See Section 2
Sensitization: No
Carcinogenicity: Not listed by IARC, NTP, ACGIH, or OSHA carcinogen
Teratogenicity: No
Reproductive Toxicity: Reported to cause birth defects in rats exposed to 20,000 ppm
12. Ecological Information

**Environmental Toxicity:** Methanol in fresh or salt water may have serious effects on aquatic life. A study on methanol’s toxic effects on sewage sludge bacteria reported little effect on digestion at 0.1% while 0.5% methanol retarded digestion. Methanol will be broken down into carbon dioxide and water.

**Biodegradability:** Biodegrades easily in water.

13. Disposal Considerations

Review federal, provincial, or state and local government requirements prior to disposal. Store material for disposal as indicated in Section 7 *Handling and Storage.* Disposal by controlled incineration or by secure land fill may be acceptable.

14. Transport Information

**Transport of Dangerous Goods:** Methanol, Class 3(6.1)
UN1230, P.G. II
Limited Quantity: ≤ 1 liters

**United States Department of Transport:** Methanol, Class C, UN 1230, P.G. II
(49CFR) (Domestic Only)
(RQ 5000 lbs/2270 kg)
Limited Quantity: ≤ 1 liters

**International Air Transport Association:** Methanol, Class 3(6.1) UN1230, P.G. II
Packetting Instruction: 305
1 liter maximum per package

**International Maritime Organization:** Methanol, Class C, UN 1230, P.G. II
Flash Point = 12°C
EmS No. F-E, S-D
Stowage Category “B”
Clear of living quarters
15. Regulatory Information

CANADIAN FEDERAL REGULATIONS:

CEPA, DOMESTIC SUBSTANCES LIST: Listed
WHMIS Classification: B2, D1A

UNITED STATES REGULATIONS:

40CFR 116-117 (EPA): Hazardous
40CFR 355, Appendices A and B: Subject to Emergency Planning and Notification
40CFR 372 (SARA Title III): Listed
40CFR 302 (CERCLA): Listed

16. Other Information

Preparation Date: July 4, 2012
Prepared By: OCI Beaumont, LLC, P.O. Box 1647, 5470 N. Twin City Hwy., Nederland, Texas 77627

Disclaimer: The information above is believed to be accurate and represents the best information currently available to us. Users should make their own investigation to determine the suitability of the information for their particular purposes. This document is intended as a guide to the appropriate precautionary handling of the material by a properly trained person using this product.

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Revisions: None.